



## The Right Choice for the Job

### High Steel Structures is a major force in building and rebuilding America's infrastructure

We fabricate and erect a wide range of complex structural steel bridge components and offer fabricated heavy building girders and weldments to a variety of industries.

One of the largest steel girder manufacturers in the United States, High Steel has earned a reputation as an industry leader for its development of innovative processes and materials, and for the fabrication and on-time delivery of steel that is consistently superior in quality and fit.

### We continually advance our manufacturing and engineering capabilities to meet the ever-changing needs of our customers

Four state-of-the-art fabrication facilities in Lancaster and Williamsport, Pennsylvania, include 500,000 square feet of enclosed production space, two blast and paint bays, and 85 acres of assembly yard.

Our proven ability to identify and overcome design inconsistencies, potential problems with erection, and shipping obstacles results in the fabrication of structural steel that is right the first time, avoiding costly construction delays. Proper project coordination and efficient delivery of the structural steel to the project is a key factor in its ultimate success.

### Safety awards—raising the bar on safety

High Steel's Lancaster facility was named an OSHA Star VPP site in 2000, and successfully completed the recertification process in 2003, 2009 and 2014. The Williamsport fabrication plant earned the Star VPP distinction in 2007 and successfully completed the recertification process in 2010. Star VPP is OSHA's highest award to companies that have demonstrated excellence in occupational safety and health programs. Only 1,000 of the nation's seven million companies, and 91 worksites in Pennsylvania have achieved Star VPP status.

## High Steel At a Glance

Year Founded: 1931

# of Employees: 500

[www.highsteel.com](http://www.highsteel.com)

Company HQ:

1915 Old Philadelphia Pike

PO Box 10008

Lancaster, PA 17605-0008

Executive Leadership:

John O'Quinn, President





### We take the challenge out of girders

High Steel's technical capabilities are comprehensive. With three registered Professional Engineers among a staff of over 40 coworkers, our Engineering Department prepares shop detail drawings, using sophisticated bridge geometry software in a proprietary computerized bridge program. Engineering also teams with Field Operations to prepare erection procedures.

We are industry leaders in generating CNC data using associative CAD/CAM software, which improves accuracy while decreasing process time. Our document control system tracks and records all shop drawings and drives our digital printing system.

Our Quality Control Department staff of certified welding inspectors and technicians are trained in all forms of non-destructive weld testing.

### Award-winning projects

Frequently recognized by our industry, High Steel's recent awards include the AISC Prize Bridge Awards for the Governor Mario M. Cuomo (Tappan Zee) Bridge in Westchester-Rockland Counties, N.Y., and the Vine Street Expressway (I-676) Reconstruction in Philadelphia.

### High Steel in the news

Our leaders are recognized industry experts and have published their views on topics relating to the industries and communities we serve. We welcome opportunities to speak, participate in moderated discussions, and are available for comment.

*Previous page, L-R: Governor Mario M. Cuomo (Tappan Zee) Bridge, Westchester-Rockland Counties, N.Y.; Tappan Zee team celebration; Greenfield Arch Bridge, Pittsburgh*



*Kosciuszko Bridge, New York City*



*Jim Thorpe Memorial Bridge, Jim Thorpe, Pa.*



*Hulton Bridge, Pittsburgh*

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